

# Annular Cutters 2" Depth of Cut

**HIGH SPEED STEEL / *NITRO* COBALT/  
CARBIDE TIPPED Fractional**

**PACKAGING:**  
All sizes are individually packaged.

## 9200SE/9200N/9200CT Annular Cutters

**3/4" SHANK**

Broach cutting using Drillco cutters means you can produce large diameter holes efficiently and quickly with less energy, faster penetration and less thrust. Rather than drilling out the metal with a solid drill, Drillco cutters remove only the periphery of the hole, ejecting a slug at the end of the cut. Tests show that a solid drill will take 3 minutes, 45 seconds to drill a 1-1/4" hole in 3/4" plate. A Drillco cutter can do the same job in 35 seconds. 9200SE series cutters are available pre-packaged with corresponding pin on sizes 7/16" - 1-1/2".

The *Nitro*® ranges of Annular Cutters are made from Cobalt, offering even better performance over the standard High Speed Steel ranges.

Carbide Tipped Annular Cutters maximize the performance of any Magnetic Drill Machine, delivering reamed-quality, bur free holes in a fraction of the time of standard HSS Annular Cutters. Eliminates the need for costly pilot holes & step drilling. 3/4" shanks are universal and fit most magnetic drilling machines including those with tool-less arbors and set-screw arbors. Larger diameters and depths on our Carbide Tipped Cutters are available by special order with short lead times. Contact us for details.



9200SE - HSS



9200N- Cobalt



9200CT - Carbide Tipped

Size	HSS 9200SE EDP No.	HSS 9200SE WITH PINS	Nitro® 9200N EDP No.	Carbide Tip 9200CT EDP No.	Size	HSS 9200SE EDP No.	HSS 9200SE WITH PINS	Nitro® 9200N EDP No.	Carbide Tip 9200CT EDP No.
7/16"	92SE128	92SE128K	92N128	-	1-3/8"	92SE224	92SE224K	92N224	92CT224
1/2"	92SE132	92SE132K	92N132	-	1-7/16"	92SE228	92SE228K	92N228	92CT228
9/16"	92SE136	92SE136K	92N136	92CT136	1-1/2"	92SE232	92SE232K	92N232	92CT232
5/8"	92SE140	92SE140K	92N140	92CT140	1-9/16"	92SE236	-	92N236	92CT236
11/16"	92SE144	92SE144K	92N144	92CT144	1-5/8"	92SE240	-	92N240	92CT240
3/4"	92SE148	92SE148K	92N148	92CT148	1-11/16"	92SE244	-	92N244	92CT244
13/16"	92SE152	92SE152K	92N152	92CT152	1-3/4"	92SE248	-	92N248	92CT248
7/8"	92SE156	92SE156K	92N156	92CT156	1-13/16"	92SE252	-	92N252	92CT252
15/16"	92SE160	92SE160K	92N160	92CT160	1-7/8"	92SE256	-	92N256	92CT256
1"	92SE164	92SE164K	92N164	92CT164	1-15/16"	92SE260	-	92N260	92CT260
1-1/16"	92SE204	92SE204K	92N204	92CT204	2"	92SE264	-	92N264	92CT264
1-1/8"	92SE208	92SE208K	92N208	92CT208	2-1/16"	92SE304	-	92N304	-
1-3/16"	92SE212	92SE212K	92N212	92CT212	2-1/8"	92SE308	-	92N308	92CT308
1-1/4"	92SE216	92SE216K	92N216	92CT216	2-3/16"	92SE312	-	92N312	-
1-5/16"	92SE220	92SE220K	92N220	92CT220	2-1/4"	92SE316	-	92N316	92CT316

Continued on next page

# Annular Cutters 2" Depth of Cut



**HIGH SPEED STEEL/CARBIDE TIPPED**  
Fractional

**PACKAGING:**  
All sizes are individually packaged.

## 9200SE/9200CT Annular Cutters continued

**1-1/4" SHANK**

Broach cutting using Drillco cutters means you can produce large diameter holes efficiently and quickly with less energy, faster penetration and less thrust. Rather than drilling out the metal with a solid drill, Drillco cutters remove only the periphery of the hole, ejecting a slug at the end of the cut.

Tests show that a solid drill will take 3 minutes, 45 seconds to drill a 1-1/4" hole in 3/4" plate. A Drillco cutter can do the same job in 35 seconds.

Carbide Tipped Annular Cutters maximize the performance of any Magnetic Drill Machine, delivering reamed-quality, bur free holes in a fraction of the time of standard HSS Annular Cutters. Eliminates the need for costly pilot holes & step drilling. 3/4" shanks are universal and fit most magnetic drilling machines including those with tool-less arbors and set-screw arbors. Larger diameters and depths on our Carbide Tipped Cutters are available by special order with short lead times. Contact us for details.



9200SE - HSS



9200CT - Carbide Tipped

Size	9200SE EDP No.	9200CT EDP No.
2-5/16"	92SE320	-
2-3/8"	92SE324	92CT324*
2-7/16"	92SE328	-
2-1/2"	92SE332	-
2-9/16"	92SE336	-
2-5/8"	92SE340	-
2-11/16"	92SE344	-
2-3/4"	92SE348	-
2-13/16"	92SE352	-
2-7/8"	92SE356	-
2-15/16"	92SE360	-
3"	92SE364	-
3-1/16"	92SE404	-
3-1/8"	92SE408	-

Size	9200SE EDP No.
3-3/16"	92SE412
3-1/4"	92SE416
3-5/16"	92SE420
3-3/8"	92SE424
3-7/16"	92SE428
3-1/2"	92SE432
3-9/16"	92SE436
3-5/8"	92SE440
3-11/16"	92SE444
3-3/4"	92SE448
3-13/16"	92SE452
3-7/8"	92SE456
3-15/16"	92SE460
4"	92SE464

Description	EDP No.
<b>HSS &amp; Cobalt Annular Cutter Pilot Pins</b>	
2" depth of cut pilot pin for 1/2" – 2-1/4"	92SE001
2" depth of cut pilot pin for 7/16" only	92SE002
2" depth of cut pilot pin for 2-5/16" & larger sizes	92SE003

Description	EDP No.
<b>CT Annular Cutter Pilot Pins</b>	
2" depth of cut pilot pin for 3/4" and above	92CT001
2" depth of cut pilot pin for 9/16" - 11/16"	92CT002

\*3/4" shank



Annular Cutters

